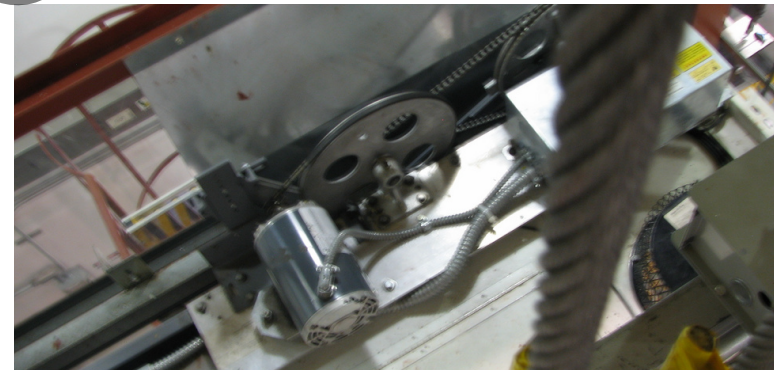
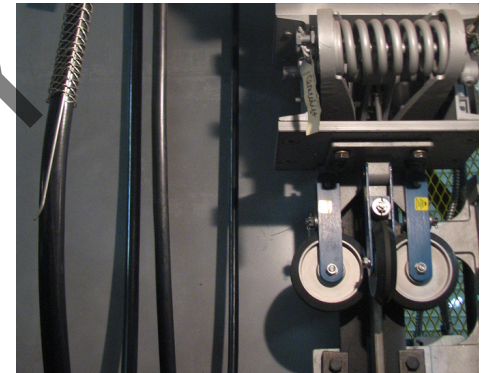
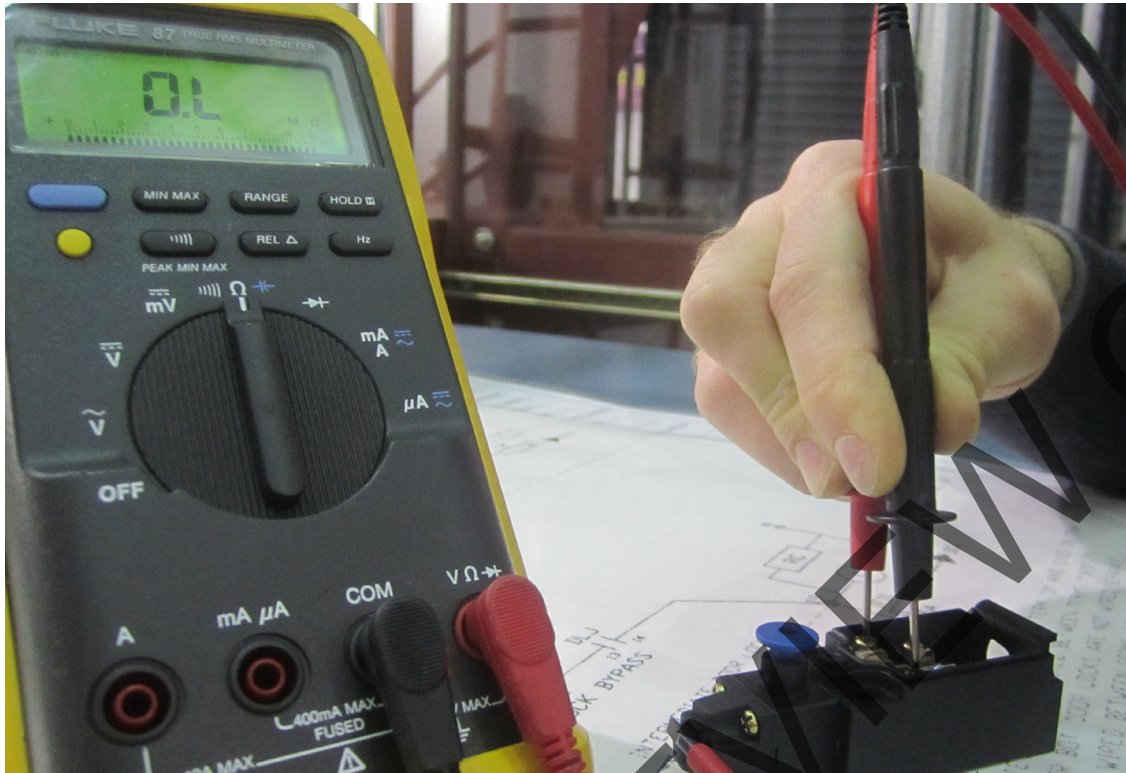


# Instructor Guide



## 300: Input Output Control Equipment Module 1: Understanding Control Devices



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PREVIEW ONLY

# Elevator-Escalator: Understanding Control Devices

*Instructor's Guide*



## Icons Used In This Guide



**REVIEW** slides



**ASK**



**CLASSROOM ACTIVITY**



**SMALL GROUP ACTIVITY**



**INDIVIDUAL ACTIVITY**



**WRITE**



**Multimedia**



**REFER** participants to

## Agenda

Topic #	Topic Title	Duration
1	Overview	30 Minutes
2	Control Devices	60 Minutes
3	Sensors	30 Minutes
4	Switches	30 Minutes
5	Indicators	30 Minutes
6	Field Trip	120 Minutes
7	Summary	30 Minutes
	<b>Total Time:</b>	330 Minutes

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



### Overview

**Purpose** The purpose of this module is to:

Provide the participant with an overview of the types of input and output control devices present in transit elevator and escalator systems.

**Objectives**

At the end of this lesson, the transit elevator/escalator trainee will be able to:

- Describe the general function of a control device
- Differentiate between what is meant by an input and an output device
- Identify and list general input and output devices categories associated with transit elevators and escalators
- List the safety rules associated with working with input/output devices
- Describe how sensors work
- Describe how switches work
- Describe how indicators work

### **Materials**

**Mandatory**

Make sure you have the following

- PowerPoint Presentation
- Coursebook
- Quizzes
- Pencils
- Handouts: Escalator Safety Devices, Escalator Safety Device Locations

**Optional**

You may also want the following for optional activities:

- Chalk board with chalk, large paper with marker, etc.
- Internet connection
- Lab, simulator or out of service elevator



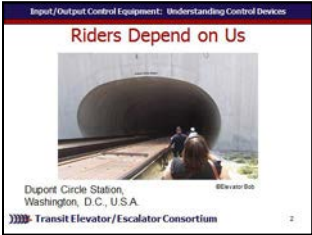


# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 330 min      This section: 30 min (6 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div> <b>REVIEW</b> introduction slides</div> <div><h3>Instructor's Notes</h3><div></div><div></div><div></div><div></div><div></div><div></div></div>	<p><b>In your own words:</b></p> <p>Welcome to the course on Understanding Control Devices.</p> <p><b>Advance</b></p> <p>Riders depend on us. Here is an escalator, a very large escalator, located at the Dupont Circle Station in Washington DC. The operation of this escalator, just like all other escalator and elevator systems in transit, depend on control devices and their proper operation.</p> <p><b>Advance</b></p>	<p>✓ PPT slides 1, 2</p> <div><p>Input/Output Control Equipment: Understanding Control Devices Understanding Control Devices Transit Elevator/Escalator Consortium</p></div> <div><p>Input/Output Control Equipment: Understanding Control Devices Riders Depend on Us Dupont Circle Station, Washington, D.C., U.S.A. Transit Elevator/Escalator Consortium</p></div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 330 min      This section: 30 min (6 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div data-bbox="34 464 144 568" data-label="Image"></div> <div data-bbox="150 499 618 549" data-label="Text"> <p><b>REVIEW</b> module objectives</p> </div> <div data-bbox="28 792 444 839" data-label="Section-Header"> <h3>Instructor's Notes</h3> </div> <div data-bbox="28 892 608 1242" data-label="Form"> <hr/><hr/><hr/><hr/><hr/><hr/> </div>	<div data-bbox="672 421 1023 468" data-label="Section-Header"> <h3>In your own words:</h3> </div> <div data-bbox="672 485 898 528" data-label="Text"> <p>Today we will</p> </div> <div data-bbox="672 535 1381 1063" data-label="List-Group"> <ul style="list-style-type: none"> <li>• Describe the general function of a control device</li> <li>• Differentiate between what is meant by an input and an output device</li> <li>• Identify and list general input and output devices categories associated with transit elevators and escalators</li> <li>• List the safety rules associated with working with input/output devices</li> <li>• Describe how sensors work</li> <li>• Describe how switches work</li> <li>• Describe how indicators work</li> </ul> </div> <div data-bbox="672 1063 840 1106" data-label="Text"> <p><b>Advance</b></p> </div>	<div data-bbox="1497 464 1729 511" data-label="Text"> <p>✓PPT slide 3</p> </div> <div data-bbox="1535 528 1854 763" data-label="Image"> </div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 330 min      This section: 30 min (6 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_





DO	SAY	Materials Needed
<div data-bbox="34 432 144 535"></div> <div data-bbox="164 464 241 499">ASK</div> <div data-bbox="34 556 144 664"></div> <div data-bbox="164 599 537 628">SMALL GROUP ACTIVITY</div> <div data-bbox="34 678 144 792"></div> <div data-bbox="164 706 280 742">WRITE</div> <div data-bbox="34 792 444 835"> <b>Instructor's Notes</b> </div> <div data-bbox="34 892 608 1242"> <hr/><hr/><hr/><hr/><hr/><hr/> </div>	<div data-bbox="676 428 1023 464"><b>In your own words:</b></div> <div data-bbox="676 478 1362 556">Thinking back to other courses or just in general, what do we already know about:</div> <div data-bbox="676 578 1304 771"> <ul style="list-style-type: none"> <li>• Control devices in escalator and elevator systems?</li> <li>• Locations of control devices?</li> <li>• Function of control devices?</li> </ul> </div> <div data-bbox="676 792 1362 1049"> <p><i>Allow participants to think for a minute and perhaps discuss with a partner ideas as well as write down any ideas. Discuss participant responses and if possible list them on a chalk board or similar.</i></p> </div> <div data-bbox="676 1071 1362 1199">Control devices are devices that communicate with the controller to impact the operation of a given system.</div> <div data-bbox="676 1220 869 1256"><b>Continued</b></div>	<div data-bbox="1497 456 1719 492">✓PPT slide 6</div> <div data-bbox="1541 528 1854 763"> </div> <div data-bbox="1506 792 1825 992"> <ul style="list-style-type: none"> <li>✓ Paper</li> <li>✓ Pencils or pens</li> <li>✓ Larger paper , chalk board, or similar</li> </ul> </div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 330 min      This section: 30 min (6 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div><div> <b>ASK</b></div><div> <b>SMALL GROUP ACTIVITY</b></div><div> <b>WRITE</b></div><div><b>Instructor's Notes</b><div><div></div><div></div><div></div><div></div><div></div><div></div></div></div></div> <div><p><b>In your own words:</b></p><p>In elevators and escalators this includes start up, speed up, slow down, stopping, and directional change</p><p><b>Advance</b></p></div>	<p>✓PPT slide 6</p> <div><div>Input/Output Control Equipment: Understanding Control Devices</div><div><b>Control Devices</b></div><div>Thinking back to other courses or just in general, what do we already know about</div><div><ul style="list-style-type: none"><li>• Control devices in escalator and elevator systems?</li><li>• Locations of control devices?</li><li>• Function of control devices?</li></ul></div><div> Transit Elevator/Escalator Consortium</div></div>	



# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 300 min      This section: 60 min (20 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div data-bbox="34 464 144 564" data-label="Image"> </div> <div data-bbox="170 492 428 528" data-label="Text"> <p><b>REVIEW</b> slides</p> </div> <div data-bbox="28 792 444 835" data-label="Section-Header"> <h3>Instructor's Notes</h3> </div> <div data-bbox="28 892 608 1242" data-label="Form"> <hr/><hr/><hr/><hr/><hr/> </div>	<div data-bbox="676 421 1023 464" data-label="Section-Header"> <h4>In your own words:</h4> </div> <div data-bbox="676 485 1429 835" data-label="Text"> <p>Sensors and switches will input information into the controller. Indicators give the passengers and maintenance personnel feedback on the operating mode or condition of the system. <b>Input devices</b>, react to changes in the system and communicate this to the controller so that it can take the appropriate action.</p> </div> <div data-bbox="676 842 840 878" data-label="Section-Header"> <h4>Advance</h4> </div> <div data-bbox="676 928 1439 1192" data-label="Text"> <p>Input devices can either be controlled through <b>human interaction</b> such as a patron pressing a call button on an elevator or they can be devices located within the mechanical or electrical system that automatically react to changes in the progression of the system.</p> </div> <div data-bbox="676 1199 840 1235" data-label="Section-Header"> <h4>Advance</h4> </div>	<div data-bbox="1497 471 1787 506" data-label="Text"> <p>✓ PPT slides 8, 9</p> </div> <div data-bbox="1535 528 1854 756" data-label="Image"> </div> <div data-bbox="1535 778 1854 1006" data-label="Image"> </div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 300 min      This section: 60 min (20 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_


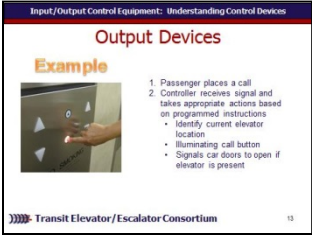
DO	SAY	Materials Needed
<div data-bbox="34 464 144 564" data-label="Image"> </div> <div data-bbox="170 492 409 528" data-label="Text"> <p><b>REVIEW</b> slide</p> </div> <div data-bbox="28 792 444 835" data-label="Section-Header"> <h3>Instructor's Notes</h3> </div> <div data-bbox="28 892 608 1242" data-label="Form"> <hr/><hr/><hr/><hr/><hr/> </div>	<div data-bbox="676 421 1023 464" data-label="Section-Header"> <h4>In your own words:</h4> </div> <div data-bbox="676 485 1429 835" data-label="Text"> <p>This change in signal level is interpreted through the controller program as a movement of the car into the zone of this particular sensor. The controller then takes the appropriate action which may be either to begin slowing the car down or bring it to a stop depending on the location of this particular zone switch.</p> </div> <div data-bbox="676 842 840 878" data-label="Section-Header"> <h4>Advance</h4> </div> <div data-bbox="676 885 1410 1278" data-label="Text"> <p>The controller then communicates the necessary action to the appropriate system component(s) to fulfill the output commands of the program. In this case those components would be the motor and/or brakes controllers. The controller will signal to the motor to slow down and/or stop depending on which zone switch was activated.</p> </div> <div data-bbox="676 1285 840 1320" data-label="Section-Header"> <h4>Advance</h4> </div>	<div data-bbox="1497 471 1738 506" data-label="Text"> <p>✓ PPT slide 11</p> </div> <div data-bbox="1535 528 1854 763" data-label="Diagram"> <p><b>Input/Output Control Equipment: Understanding Control Devices</b></p> <p><b>Input/Output Device Flow Chart</b></p> <pre> graph LR     A[Input: Leveling proximity switch] --&gt; B[Process: Controller]     B --&gt; C[Output: Motor and/or brake]   </pre> <p><b>Example</b></p> <ol style="list-style-type: none"> <li>1. Car approaches leveling proximity switch, switch is activated, signal is sent to controller.</li> <li>2. Controller processes signal and sends signal to component, motor and/or brake, to appropriately action.</li> <li>3. Component slows, down or stops car depending on which zone was activated.</li> </ol> <p>Transit Elevator/ Escalator Consortium</p> </div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 300 min      This section: 60 min (20 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_




DO	SAY	Materials Needed
<div> <b>REVIEW</b> slide</div> <div><h3>Instructor's Notes</h3><div></div><div></div><div></div><div></div><div></div><div></div></div>	<p><b>In your own words:</b></p> <p>The controller then takes a series of actions based upon the program instructions - one of which is to identify on which floor the elevator is currently located.</p> <p><b>Advance</b></p> <p>The controller may output several signals at this time, such as illuminating the call button to indicate to the passenger that the call request was received by the system. Another action would be to signal the car doors to open if the elevator is already positioned at the floor from which the call was placed. Once the passenger enters the car and depresses the desired destination floor button and the elevator begins to move, the controller outputs a signal to the position indicator display panel within the car which lets the passenger know the location of the car.</p> <p><b>Advance</b></p>	<p>✓PPT slide 13</p> <div></div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 300 min      This section: 60 min (20 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div>  <b>REVIEW</b> slide         </div> <div>  <b>INDIVIDUAL ACTIVITY</b> </div> <div>  <b>WRITE</b> </div> <div> <b>Instructor's Notes</b>  <hr/><hr/><hr/><hr/><hr/><hr/> </div>	<p>In your own words:</p> <p><b><i>DISTRIBUTE: Handout 1.</i></b>  <b><i>Instruct participants to close course books and allow them 10 minutes to match as many as they can remember independently.</i></b></p> <p><b><i>Call time.</i></b></p> <p><b><i>Allow participants 5 minutes to review their answers using their course books.</i></b></p> <p><b><i>Review correct answers with participants calling on participants to provide correct answer for each safety device.</i></b></p> <p><b><i>DISTRIBUTE: Handout 2</i></b></p> <p><b><i>Continued</i></b></p>	<p>✓ PPT slide 17</p> <div data-bbox="1541 529 1856 762"> </div> <p>✓ Handout 1 Escalator Safety Devices</p> <p>✓ Handout 2 Escalator Safety Device Locations</p>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 300 min      This section: 60 min (20 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div data-bbox="34 464 144 564"></div> <div data-bbox="170 492 409 528"><b>REVIEW</b> slide</div> <div data-bbox="28 792 444 835"><b>Instructor's Notes</b></div> <div data-bbox="28 892 608 1242"><hr/><hr/><hr/><hr/><hr/></div>	<p><b>In your own words:</b></p> <p>Additionally, make sure to always stand on the dielectric mat, like seen here, in front of the controller as this creates an extra layer of grounding.</p> <p><b>Advance</b></p> <p>Always follow your Transit Authority's safety policies.</p> <p><b>Advance</b></p>	<p>✓ PPT slides 21, 22</p> <div data-bbox="1541 528 1854 756"></div> <div data-bbox="1541 778 1854 1006"></div>



# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 300 min      This section: 60 min (20 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_


DO	SAY	Materials Needed
<div data-bbox="34 468 139 574" data-label="Image"></div> <div data-bbox="177 502 260 542" data-label="Text"><b>ASK</b></div> <div data-bbox="28 792 444 839" data-label="Section-Header"><b>Instructor's Notes</b></div> <div data-bbox="28 892 608 1242" data-label="Form"> <hr/><hr/><hr/><hr/><hr/><hr/> </div>	<div data-bbox="676 425 1023 464" data-label="Section-Header"><b>In your own words:</b></div> <div data-bbox="676 471 1317 556" data-label="Text"> <p>Check appropriate steps to achieve an electrically safe condition.</p> </div> <div data-bbox="676 578 1433 963" data-label="List-Group"> <ul style="list-style-type: none"> <li><input type="checkbox"/> Operate car without load</li> <li><input type="checkbox"/> Visually verify all blades of disconnecting devices are fully open or withdrawn</li> <li><input type="checkbox"/> Transfer system to standby power</li> <li><input type="checkbox"/> Determine all sources of electrical supply</li> <li><input type="checkbox"/> Ground phase conductors where possibility exists for induced or stored energy</li> </ul> </div> <div data-bbox="676 1006 1240 1135" data-label="Text"> <p><b>Call on participants for answer</b>  <b>Advance for the correct answer</b>  <b>Answer: Yes</b></p> </div> <div data-bbox="676 1185 846 1225" data-label="Text"> <p><b>Advance.</b></p> </div>	<div data-bbox="1497 471 1742 511" data-label="Text">✓PPT slide 24</div> <div data-bbox="1541 528 1854 763" data-label="Image"> </div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 240 min      This section: 30 min (6 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_


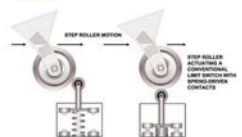
DO	SAY	Materials Needed
<div> <b>REVIEW</b> slides</div> <div><h3>Instructor's Notes</h3><div></div><div></div><div></div><div></div><div></div><div></div></div>	<p><b>In your own words:</b></p> <p>To prevent elevators from running off the rails, <b>Advance</b> <b>limit switches</b> are required to set a highest and a lowest position for car.</p> <p><b>Advance</b> <b>Infrared sensors</b> are located in car to detect obstacles at doors with purpose to prevent passengers from being caught between doors.</p> <p><b>Advance</b></p> <p>In addition, there is a <b>load sensor</b>....</p> <p><b>Advance</b> mounted at the bottom of car to monitor load and initiate the overloading alarm as required.</p> <p><b>Advance</b></p>	<p>✓ PPT slides 30, 31</p> <div><div><div>Input/Output Control Equipment: Understanding Control Devices</div><div><b>Sensors</b></div><div><div>&gt; <b>Limit Switches</b></div><div>– Required to set a highest and lowest position of car</div><div>&gt; <b>Infrared Sensors</b></div><div>– Located in car</div><div>– Detect obstacles at doors</div><div>– Prevent passengers from being caught between doors</div></div><div>Transit Elevator/ Escalator Consortium30</div></div><div><div><div>Input/Output Control Equipment: Understanding Control Devices</div><div><b>Sensors</b></div><div><div>&gt; <b>Load Sensor</b></div><div>– Mounted bottom of car</div><div>– Monitor load and initiate overloading alarm as required</div></div><div>Transit Elevator/ Escalator Consortium31</div></div></div></div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide

Module Length: 330 min      Time remaining: 210 min      This section: 30 min (10 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_




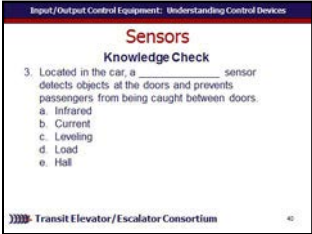
DO	SAY	Materials Needed
<div> <b>REVIEW</b> slides</div> <div><h3>Instructor's Notes</h3><div></div><div></div><div></div><div></div><div></div><div></div></div>	<p><b>In your own words:</b></p> <p>There are many types of switches but the basic function is that there are sets of contacts that are not connected until an external force intervenes. These include conventional "Limit" switches as well as positive-break safety interlocks.</p> <p><b>Advance</b></p> <p><b>Conventional "limit" switches</b> are typically designed to use a spring force (resilient mechanism) to open normally closed electrical contacts.</p> <p><b>Advance</b></p> <p>Here is a step roller actuating a conventional limit switch with spring driven contacts. Conventional normally-closed contacts open by resilient mechanical mechanism (spring). Contacts may not open due to spring failure or welded contacts.</p> <p><b>Advance</b></p>	<p>✓ PPT slides 33, 34</p> <div><div><p>Input/Output Control Equipment: Understanding Control Devices</p><p><b>Switches</b></p><p><b>Basic function</b> &gt; contacts are not connected until an external force intervenes</p><ul style="list-style-type: none"><li>❖ Conventional "Limit" Switches</li><li>❖ Positive-Break" Safety Interlock</li></ul><p>Transit Elevator/ Escalator Consortium</p></div><div><p>Input/Output Control Equipment: Understanding Control Devices</p><p><b>Switches</b></p><p><b>Conventional "Limit" Switches</b></p><ul style="list-style-type: none"><li>• Uses spring force to open normally closed electrical contacts</li></ul><p>34</p></div></div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 210 min      This section: 30 min (10 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div> <b>ASK</b></div> <div><b>Instructor's Notes</b> <hr/><hr/><hr/><hr/><hr/><hr/></div>	<p><b>In your own words:</b> Located in the car, a _____ sensor detects objects at the doors and prevents passengers from being caught between doors.</p> <ul style="list-style-type: none"><li>a. Infrared</li><li>b. Current</li><li>c. Leveling</li><li>d. Load</li><li>e. Hall</li></ul> <p><b>Call on participants for answer</b> <b>Advance for the correct answer</b> <b>Answer: a. Infrared</b> <b>Advance</b></p>	<p>✓PPT slide 40</p> <div></div>

# Elevator-Escalator: Understanding Control Devices

## Instructor's Guide



Module Length: 330 min      Time remaining: 180 min      This section: 30 min (5 slides)      Section start time: \_\_\_\_\_      Section End Time: \_\_\_\_\_

DO	SAY	Materials Needed
<div data-bbox="34 468 139 574" data-label="Image"></div> <div data-bbox="177 502 260 542" data-label="Text"><b>ASK</b></div> <div data-bbox="28 792 444 839" data-label="Section-Header"><b>Instructor's Notes</b></div> <div data-bbox="28 896 614 1242" data-label="Form"> <hr/><hr/><hr/><hr/><hr/><hr/> </div>	<div data-bbox="676 425 1023 464" data-label="Section-Header"><b>In your own words:</b></div> <div data-bbox="676 471 1429 839" data-label="Text"> <p>Lets see what we have learned so far:</p> <p>Yes or No. An indicator can be an input or an output device.</p> <p><b>Call on participants for answer</b></p> <p><b>Advance for the correct answer</b></p> <p>Answer: No, an indicator can only be an output device.</p> <p><b>Advance</b></p> </div> <div data-bbox="676 892 1439 1021" data-label="Text"> <p>A buzzer sound from a door indicating the door has been open too long is an example of a _____ indicator.</p> </div> <div data-bbox="676 1071 1246 1242" data-label="Text"> <p><b>Call on participants for answer</b></p> <p><b>Advance for the correct answer</b></p> <p>Answer: audible</p> <p><b>Advance</b></p> </div>	<div data-bbox="1497 471 1825 511" data-label="Text">✓PPT slides 46, 47</div> <div data-bbox="1541 528 1854 763" data-label="Image"></div> <div data-bbox="1541 778 1854 1013" data-label="Image"></div>