Instructor Guide



219: Elevator: Inspection and Basic Maintenance Module 7A: Hydraulic Hoistway

JUME TRANSIT ELEVATOR/ESCALATOR CONSORTIUM



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Elevator – Hydraulic Hoistway Instructor's Guide

Icons Used In This Guide





ASK



INDIVIDUAL ACTIVITY







WRITE







T

Multimedia

SMALL GROUP ACTIVITY



REFER participants to

Topic #	Topic Title	Duration
1	Overview	30 Minutes
2	Sensory Inspection	30 Minutes
3	Field Trip	60 Minutes
4	Inspection and Maintenance	120 Minutes
5	Field Trip	120 Minutes
6	Lighting	20 Minutes
7	Field Trip	60 Minutes
8	Summary	40 Minutes
	Total Time:	480 Minutes

Elevator – Hydraulic Hoistway Instructor's Guide



<u>Overview</u>

Purpose The purpose of this module is to:

Provide the participant with an overview of how to inspect and maintain components in the hoistway of a hydraulic elevator system within a public transit environment.

Objectives

At the end of this lesson, the transit elevator/escalator trainee will be able to:

- Identify hoistway areas and associated components, which require inspection
- Identify hoistway areas and associated components, which require cleaning
- Identify hoistway areas and associated components, which require lubrication
- Perform a sensory inspection of the hoistway
- Perform an inspection of components in a hydraulic elevator hoistway
- Perform an operational test on all safety devices in the hoistway
- Perform an operational test on all auxiliary lights
- List all hoistway auxiliary lighting which require inspection

Materials

Mandatory Make sure you have the following

- PowerPoint Presentation
- Coursebook
- Quizzes
- Pencils
- Paper
- **Optional** You may also want the following for optional activities:
 - Chalk board with chalk, large paper with marker, etc.
 - Internet connection
 - Lab, simulator or out of service elevator
 - <u>Elevator Maintenance</u>
 - <u>ASME A17.1</u>
 - <u>ASME A17.2</u>
 - <u>ASME A17.3</u>

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Elevator – Hydraulic Hoistw Instructor's Guide		The second secon
Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	 In your own words: Welcome to the course on the maintenance and inspection of hydraulic hoistways. Advance Hoistways encompass a number of areas and components. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
	 In your own words: Today we will Identify hoistway areas and associated components, which require inspection Identify hoistway areas and associated components, which require cleaning Identify hoistway areas and associated components, which require cleaning Identify hoistway areas and associated components, which require lubrication List all hoistway auxiliary lighting which require inspection Advance Perform a sensory inspection of the hoistway Perform an inspection of components in a hydraulic elevator hoistway Perform an operational test on all safety devices in the hoistway Perform an operational test on all auxiliary lights 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

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Module Length: 480 min Time remaining: 480	min This section: 30 min (8 s	lides) Section start time:	Section End Time:
DO	SA	AY	Materials Needed
REVIEW key terms	 In your own words: Lets take a look at some we will be defining as mo module: Cable Support Grips 	ove through this Guide Shoes	✓ PPT slide 5 Leveror Inspection and Halverrance: Hydrauls; Holetwar New Terms - Cable Support Grigs - Cable
Instructor's Notes	 Car Fan Cylinder Door Hangers Door Track(S) Dust Covers Fascia Plate Final Limit Switches Float Rod Guide Rails Brackets Advance 	Guide Shoes Heat And Smoke Detectors Hoistway Hoistway Vent Jack Normal Limit Switches Oil Buffers Pistons	Final Limit Switches Foral Limit Switches Gide Ralls Brackets Forant Elevator/Escalator Consortium

Elevator – Hydraulic Hoisty Instructor's Guide	way	
Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Lets take a look at some of the key words we will be defining as move through this module: • Pit • Pit Ladder • Pit Valve • Refuge Space • Roller Guides • Roller Guides • Rupture Value • Scavenger Pump • Seals • Selector Tape <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
ASK participants what they remember about safety and elevators SMALL GROUP ACTIVITY WRITE Instructor's Notes	 In your own words: Thinking back to other courses or just in general, what do we already know about hydraulic hoistways? Possible inspection and maintenance requirements for hydraulic hoistways? Allow participants to think for a minute and perhaps discuss with a partner ideas as well as write down any ideas. Discuss participant responses and if possible list them on a chalk board or similar. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><text><text></text></text></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistw Instructor's Guide		Cention End Times
Module Length: 480 min Time remaining: 480		Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: The elevator apprentice can expect to spend a considerable amount of time on the job in the elevator hoistway . A hoistway is a shaft or space typically enclosed by fireproof walls	✓ PPT slide 8 Mexate Reportion and Halitanance: Hydraulic Hoistways Hydraulic Hoistways ↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓↓
Instructor's Notes	to permit passage of an elevator, dumbwaiter or material lift between the floors of a building The hoistway extends from the bottom pit to the top of the shaft, which is generally the underside of the overhead machine room floor or the underside of the roof. Hoistway doors on each floor provide access to the elevator. Many hoistways are constructed with strategia access points along the shaft in the event of a mechanical failure. <i>Advance</i> There are three major areas of the hoistway: overhead, hoistway length, and pit as shown here. <i>Do Not Advance</i>	r

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides	 In your own words: Inspection and maintenance of the machine room is covered separately in Module 8A of this course. Within each area are many components that require the technician to inspect, clean, lubricate, test, and perform the appropriate corrective maintenance. Advance Lets begin by discussing sensory inspections of a hydraulic hoistway. Advance 	<section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide Instructor's Guide Module Length: 480 min Time remaining: 450 min This section: 30 min (6 slides) Section start time: SAY Materials Needee	
DO SAY Materials Neede	
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 In your own words: During a sensory inspection a good elevator technician relies on the physical senses of sight, smell, hearing, and touch while inspecting and maintaining the elevator. <i>Ask</i> Instructor's Notes Instructor is notes In your own words: In your own words: In your own words: During a sensory inspection a good elevator technician relies on the physical senses of sight, smell, hearing, and touch while inspecting and maintaining the elevator. <i>Ask</i> What may indicate a problem within the hydraulic hoistway as indicated by sight? Discurse possible answers Advance for sample answers Loose hardware, worn rollers, frayed cables, slack in cables, rust on the cable (rouging), dim lights, wear on selector tape, elongated holes in selector tape, excessive oil in the pit and/or dripping down the cylinders, water in the pit, debris in the pit and twists in the cables Advance 	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides ASK	In your own words: What may indicate a problem within the hydraulic hoistway as indicated by smell? <i>Discuss possible answers</i> <i>Advance for sample answers</i> Smell of burnt electrical wires, strong smell of oil, human bodily fluid, sewer gas <i>Advance</i> <i>Advance</i> <i>Advance</i> <i>Advance</i> <i>Advance for sample answers</i> <i>Advance for sample answers</i> <i>Advance for sample answers</i> Rattling or clicking of loose components such as rollers, hardware. Clicking near hoistway door. <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><section-header><section-header><image/><image/><section-header><section-header><image/><section-header><text><section-header><section-header><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></section-header></section-header></text></section-header></section-header></section-header></section-header></section-header></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

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Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide REVIEW slide	In your own words: Ask What may indicate a problem within the hydraulic hoistway as indicated by touch? Discuss possible answers Advance for sample answers Excessive heat. Rough spots on release rollers. Rough spots/scratches on the piston. Loose hardware With more experience, you will become more familiar with the normal sights, smells, sounds and feel of the system. During a sensory inspection, check for deviations from this norm. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

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Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Lets see what we have learned so far: Excessive oil or water in the pit would be detected by a sensory inspection. a. sight b. smell c. hear d. touch Call on participants for answer Advance once given the correct answer Answer: a Advance.	<section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Burnt wires, sewer gas, strong oil odors would be detected by a sensory inspection. a. sight b. smell c. hear d. touch Call on participants for answer Advance once given the correct answer Answer: b. Advance	<section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Describe a possible hoistway problem which would be indicated by touch. Call on participants for answer Advance once given the correct answer Answer: Possible Answers: Excessive heat. Rough spots on release rollers. Rough spots/scratches on the piston. Loose hardware. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 420	min This section: 60 min	Section start time:	Section End Time:
DO	SA	Y	Materials Needed
ASK Image: Classroom activity	In your own words: Take time to visit the fie example demonstration for participants to perfor- tests: • Perform a sensory ins hoistway Advance	and opportunities rm the following	

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Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides Ask	In your own words: Within the hydraulic elevator system there are four main areas: machine room, overhead, length of hoistway, and pit. Advance Ask What types of specific equipment found in a hoistway may need inspection and maintenance? Allow participants to discuss possible answers. Review the list of sample hydraulic hoistway equipment. Advance In a hydraulic hoistway you will typically find the following equipment and components: ventilation, sliding hoistway doors, pit access ladder, pit stop switch, pit drain or sump pump, pit and/or hoistway lighting, buffers, Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><text><text><text><text><text><text><text></text></text></text></text></text></text></text></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
min This section: 120 min (65 slides) Section start time:	Section End Time:		
SAY	Materials Needed		
In your own words: As well as guide rails, sensors mounted in the shaft to relay information to the controller concerning the position of the car within the hoistway, and a fire detection system which may include sprinkler heads and smoke and heat detectors. All transit authorities have strict guidelines for working in an elevator hoistway. <i>Advance</i> These guidelines are detailed within ASME A17.1, <i>Safety Code for Elevators and</i> <i>Escalators</i> , and all applicable local jurisdiction codes that govern the operation of passenger elevators. <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>		
	min This section: 120 min (65 slides) Section start time: SAY In your own words: As well as guide rails, sensors mounted in the shaft to relay information to the controller concerning the position of the car within the hoistway, and a fire detection system which may include sprinkler heads and smoke and heat detectors. All transit authorities have strict guidelines for working in an elevator hoistway. Advance These guidelines are detailed within ASME A17.1, Safety Code for Elevators and Escalators, and all applicable local jurisdiction codes that govern the operation of passenger elevators.		

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides	In your own words: Lets start by looking at inspection and maintenance of the overhead area of a hydraulic hoistway. <i>Review locations of overhead components</i> <i>as indicated on diagram:</i> Refuge space Sprinkler head Smoke detector Heat detector Limit switches <i>Advance</i>	<image/>	

Elevator – Hydraulic Hoistw Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide Image: December 2 REFER participants to Course book	In your own words: Refer participants to Participant Course book p. 117 for chart to write additional notes. Advance	Image: Acceleration of the second of the

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide REVIEW slide	In your own words: Many hydraulic elevators have very limited overhead clearance. <i>Ask</i> What is refuge space? <i>Allow participants to discuss answer.</i> <i>Advance</i> The refuge space when the car is at its maximum upward position with the plunger against the stop ring and the vertical clearance is also very limited. Remember that overhead clearance in the hoistway of a hydraulic elevator varies. The space may be very spacious but depending on conditions the available space can be very limited. Before getting on top of and operating the car verify the space available and take the steps necessary to insure your safety. <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

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DO	SAY	Materials Needed
REVIEW slide REFER participants to ASME A17.1 ASME A17.2 ASME A17.3 Instructor's Notes	In your own words: Always be aware of the top car emergency stop switch and be careful to avoid placing yourself in a hazardous position. Advance Make sure that this area is free of any debris or hazards. Advance Make sure that necessary warning signs are in place. Advance Refer participants to A17.1 Sections 1 and 2.4.7.1, A17.2 Section 3.4.1 and A17.3 Sections 1 and 2.4, for a detailed review of code requirements for overhead clearance Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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DO	SAY	Materials Needed	
REVIEW slide As ASK All Add Ad Ad Ad	your own words: sk hat is a limit switch? low participants to discuss answer. dvance and share photo. dvance here are three types of limit switches in the istway of transit elevators. One set is cated in the overhead and the other set is cated in the overhead and the other set is cated in the pit. dvance If limit switches appear sticky, ean the arm or activator. dvance Check that the switches and cams e aligned correctly and are securely stened and adjust accordingly. dvance The switch roller should strike the evel of the cam and should be adjusted cordingly. dvance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	 In your own words: Replace worn rollers and lubricate pivot pins. Advance Examine the switch contacts and assembly for proper movement (contacts should wipe) and reaction and, where required, repair or replace. Note: you may need a ladder to reach some of the switches in order to test them. Advance For Normal Limit Switches, operate the car on inspection mode to a point where the bottom normal limit device can be reached. Advance Activate the normal limit device. Advance The car should run up, but not down. Advance If not functioning as designed, correct the defect as required. 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360		Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: For Final Limit Switches, operate the car on inspection speed to a point where the final stopping device can be reached. Advance Activate the bottom final device Advance and try to move the car. Advance The car should not move in either direction.	 CPEPT Slide 24 Development and Mathematics: Mydrawic Montexing Development and Mathematics: Mydrawic Montexing Operate car on Inspection mode to where final stopping device can be reached Operate car on Inspection mode to where final stopping device can be reached Operate car on Inspection mode to where final stopping device can be reached Operate car on Inspection mode to where final stopping device can be reached Operate car on Inspection mode to where final stopping device can be reached Operate car on Inspection mode to where final stopping device can be reached Operate car on Inspection mode to where final stopping device can be reached
	Advance If the car moves repair the defect. Advance	

Elevator – Hydraulic Hoistway Instructor's Guide Materials Needed Module Length: 480 min Time remaining: 360 min This section: 120 min (65 slides) Section start time: Section End Time: Module Length: 480 min Time remaining: 360 min This section: 120 min (65 slides) Section start time: Section End Time: Module Length: 480 min Do SAY Materials Needed Do SAY Materials Needed Module Length: 480 min In your own words: Ask Materials Needed REVIEW slides Ask Nant is a hoistway vent? Allow participants to discuss answer. Advance and share photo. Advance Instructor's Notes Make sure the hoistway vent is intact and secure. If louvers are present, make sure the hoistway vent is intact and secure. If louvers are present, make sure the present, make sure the present, make sure the present, make sure the phote struck to the present struck to th			
DO SAY Materials Needed Image: Second state	Instructor's Guide		
In your own words: Ask Ask Ask Make sure the hoistway vent is intact and secure. If louvers are present, make sure they	Module Length: 480 min Time remaining: 360 r	nin This section: 120 min (65 slides) Section start time:	Section End Time:
REVIEW slides Ask Nask Ask What is a hoistway vent? Allow participants to discuss answer. Advance and share photo. Advance The hoistway vents located at the top of the overhead allows heat to dissipate from the hoistway. Advance Make sure the hoistway vent is intact and secure. If louvers are present, make sure they	DO	SAY	Materials Needed
<pre>vent, obstructing the flow of air. One item that is commonly found here is newspaper. Advance</pre>	ASK	 Ask What is a hoistway vent? Allow participants to discuss answer. Advance and share photo. Advance The hoistway vents located at the top of the overhead allows heat to dissipate from the hoistway. Advance Make sure the hoistway vent is intact and secure. If louvers are present, make sure they are operational. Check for debris stuck to the vent, obstructing the flow of air. One item that is commonly found here is newspaper. 	<image/> <section-header><section-header><section-header></section-header></section-header></section-header>

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DO	SAY	Materials Needed
REVIEW slide REVIEW slide ASK Instructor's Notes	In your own words: Ask Lets talk about heat and smoke detectors. Who maintains these items? Allow participants to discuss answer. Advance and share diagram. Advance While the job to check the operation of heat and smoke detectors is performed by fire inspectors, elevator technicians should perform a visual inspection. Make sure the unit is intact and not separated from its base.	<section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
	Also check that there is no damage such as cracks. Visually note anything out of the ordinary. <i>Advance</i>	

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Module Length: 480 min Time remaining: 360 r	nin This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide CONTRACTORY SINCE	 In your own words: Ask Lets talk about guide rail brackets. What are guide rail brackets? Allow participants to discuss answer. Advance Inspect the guide rails brackets for loose fastenings and proper fit at the joints. Advance Because rail brackets have a protruding ledge that runs horizontally, dirt and dust can collect on top. Make sure to clean these surfaces. Advance Check rails for nicks, gouges and burs and repair if necessary. Advance Make sure to check alignment visually or with a laser, especially in areas prone to earthquakes. Report any defects or damage to supervision. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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min This section: 120 min (65 slides) Section start time:	Section End Time:	
SAY	Materials Needed	
In your own words: Guide rails that are lubricated must be cleaned to prevent accumulation of lubricant, dirt and lint. Such accumulation creates a fire hazard as well as the possibility of preventing proper operation of the safety. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	
	nin This section: 120 min (65 slides) Section start time: SAY In your own words: Guide rails that are lubricated must be cleaned to prevent accumulation of lubricant, dirt and lint. Such accumulation creates a fire hazard as well as the possibility of preventing proper operation of the safety.	

Elevator – Hydraulic Hoistv Instructor's Guide	vay	NERTHING AND
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
ASK	 In your own words: Lets see what we have learned so far: Before overhead maintenance, what steps should Julie always take? Call on participants for answer Advance once given the correct answer Answer: > Be aware of top car emergency stop switch > Verify available refuge space > Ensure area is free of debris and hazards > Ensure any needed warning signs are in place Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	 In your own words: Mike is inspecting the normal limit switch. What steps should Mike take? Call on participants for answer Advance once given the correct answer Answer Poperate car on inspection mode to where bottom normal limit device can be reached Activate normal limit device Activate normal limit device Run car, should run up but not down Repair as needed 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Lets move on and look at inspection and maintenance of the overhead area of a hydraulic hoistway. <i>Review locations of length of hoistway</i> <i>components as indicated on diagram:</i> Guide rails Cable support grip Halfway box Traveling cable Rail brackets Selector tape Dust cover Door frame Fish plate Fascia plates <i>Advance</i>	

Elevator – Hydraulic Hoistway		
Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: <i>Refer participants to</i> Participant Course book	✓ PPT slide 32 Givator Inspection and Haintenance: Hydraulic Holistway Length of Hoistway
REFER participants to <u>Course book</u>	p. 123 for chart to write additional notes.	Course book Internet Menual Alter p. 123 Total and
Instructor's Notes	Advance	2000: Transit Elevator/Escalator Consortium 21 ✓ <u>Course book</u> p.122

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide CONTRACTORY SINCE	In your own words: Ask What is a traveling cable? Allow participants to discuss answer. Advance and share ✓ photo ✓ labeled parts ✓ locations on diagram Advance	<image/>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	 In your own words: Examine the traveling cables for wear, chafing, kinking and alignment. Advance Make sure that there is no fraying on the outer insulation sheave. Advance Examine attachment points for secure fastening and looseness. Advance Examine for chafing points, i.e. beams, bolts, rough wall etc. If found, protect as necessary. Advance Check that the cable support grips or Kellum grips, like in the photo, are present and in good shape at both terminating points of the traveling cable. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide ASK	 In your own words: Ask What is a halfway junction box? Allow participants to discuss answer. Advance and share ✓ photo ✓ labeled parts ✓ locations on diagram Advance At the junction box , ensure that the terminating end of the traveling cable is securely fastened to hoistway box. Advance Make sure it is securely fastened to the bulkhead. Advance Make sure cable support grip is present and in good condition. Advance Make sure cover is in place. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Hoistway Eccentric Rollers Verify that the gap between the upthrust rollers and the track is 1/64 inch (0.39mm). Adjust as required. Advance Hoistway Door Overlap Verify that at all landings, with the hoistway door panels closed, there is an overlap at the top and sides of the opening and other (two- speed) doors by a minimum of 1/2 inch. Adjust as required. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	 In your own words: Hoistway Door Hangers and Tracks Verify the car door track(s) is secured and clean. Advance Tighten all loose hardware as required. Advance Examine car door hangers, rollers, felt wicks and relating cables for defects and damage. Advance Repair or replace as required. Report defects to supervision. Advance Where a secondary interconnecting means is used, check that it is engaging properly. Repair or replace as required. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide ASK	In your own words: Ask What is a selector tape? Allow participants to discuss answer. Advance and share ✓ photo ✓ labeled parts ✓ locations on diagram Advance	<image/>

In your own words: Examine the stationary selector tape by shining a flashlight beam parallel with the tape and check for any bends or cracks.				
DO SAY Materials Neede In your own words: In your own words: ✓ PPT slide 40 Examine the stationary selector tape by shining a flashlight beam parallel with the tape and check for any bends or cracks. ✓ PPT slide 40				
In your own words: Examine the stationary selector tape by shining a flashlight beam parallel with the tape and check for any bends or cracks.	Time remaining: 360 min This section: 120 min (65 s	des) Section start time: Section End Time:		
REVIEW slide Examine the stationary selector tape by shining a flashlight beam parallel with the tape and check for any bends or cracks. ✓ PPT slide 40	O SA	Materials Needed		
Advance Examine the sensor guides on the stationary tape for wear. If the guide groove is twice the width of the tape thickness, it should be replaced.	Slide Examine the stationary set shining a flashlight beam and check for any bends attained at each be replaced. ottes Advance Make sure that securely fastened at each Advance For magnetic securely or materials that may is operation. Advance For ones with fit that the holes are not elor	 A contraction tape by an allel with the tape for cracks. ansor guides on the the guide groove is thickness, it should the selector tapes is end. elector tapes, ape for grime build terfere with their bles, make sure 		

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide REVIEW slide Ask	In your own words: Ask What is a fish plate? Allow participants to discuss answer. Advance and share ✓ photo Advance Inspect the fish plates aka known as rail connectors, checking for corrosion and loose hardware. Repair defects as required. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides ASK	In your own words: Ask What is a fascia plate? A dust cover? Allow participants to discuss answer. Advance and share ✓ Photo ✓ Locations on diagram Advance Inspect the fish plates aka known as rail connectors, checking for corrosion and loose hardware. Repair defects as required. Advance Examine the entire shaft and ensure that all fascia plates and dust covers are in place, aligned correctly, and securely fastened. Advance Examine the fascia plate for presence of scrapes. Advance Check and secure loose dust covers. Advance	<section-header><section-header><section-header><section-header><section-header><image/><image/><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistw Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide Image: Constraint of the state Image: Constraint of the state <th>In your own words: Refer participants to <u>Elevator Maintenance</u> p. 220 – 221 and p. 195 – 196 for more information on guides, guide rails, selectors, and traveling cables. Advance</th> <th><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></th>	In your own words: Refer participants to <u>Elevator Maintenance</u> p. 220 – 221 and p. 195 – 196 for more information on guides, guide rails, selectors, and traveling cables. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
ASK	In your own words: Lets see what we have learned so far: When inspecting the hoistway eccentric rollers, the gap between the upthrust rollers and track should be inch. a. 1/64 b. 1/8 c. 1/4 d. 1 Call on participants for answer Advance once given the correct answer Answer: a. Advance	<section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Also known as rail connectors, the 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: Lets move on and look at inspection and maintenance of the overhead area of a hydraulic hoistway. <i>Review locations of pit components as</i> <i>indicated on diagram:</i> Jack Pit Light Stop Switch, Outlet, & GFI Pit Light Lit Valve Rupture Valve Scavenger Sump Pump Spring Buffer Pit Ladder <i>Advance</i>	<image/>	

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide REFER participants to Course book Instructor's Notes	In your own words: <i>Refer participants to</i> <u>Participant Course book</u> p. 128 <i>for chart to write additional notes.</i> <i>Advance</i>	<section-header></section-header>

Elevator – Hydraulic Hoisty Instructor's Guide Module Length: 480 min Time remaining: 360		Section End Time:
DO	SAY	Materials Needed
DO REVIEW slide	In your own words: Three common components found in all hydraulic elevator pits includes an overspeed valve, a manual shot off valve, and a scavenger. Advance	<section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	 In your own words: The pit floor should be cleaned using a dustpan and broom. Never pick up trash with your bare hand. Clean the pit floor of any oil, grease, dirt and debris. Advance Examine the bottom level landing sills and clean as required. Advance Examine the fascia below the lower landing for secure fastening. Make necessary repairs as required. Advance Any valuable items found in the pit, such as keys, jewelry or other items, must be turned in to appropriate person or department as per your local transit agency policy. Check for water infiltration. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide Review slide	In your own words: Ask What does GFI stand for? Answer: Ground Fault Circuit Interrupter (GFI Receptacle) Ground Fault Circuit Interrupter (GFI Receptacle) Set and reset the GFI to make sure it is functioning properly. If it is not, replace it. Advance Pit Ladder Make sure the pit ladder is in place and securely fastened. Check to make sure the rungs are not oily. If they are, clean them. Advance	<section-header><section-header><section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: Pit Light Check the operation of the pit lighting and receptacles. Verify that the pit light has required safety guard installed. Advance Pit Sump Pump Verify that the sump pump is operational by lifting the float rod. If it is not functioning as designed, correct the defect. Note that sump pumps in pits, where provided, must be covered. Check that the cover is secured and level with the pit floor. Advance	<section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide Module Length: 480 min Time remaining: 360 min This section: 120 min (65 slides) Section start time: Section End Time:		
DO	SAY	Materials Needed
DO REVIEW slides Instructor's Notes	In your own words: Pit Stop Switch Examine the condition and verify operation of the stop switch before entering the pit. Verify that the pit stop switch is operational and prevents the car from moving when activated. Place the pit stop switch in the stop position and close the doors to verify that it will prevent operation of the elevator. If the pit stop switch does not function properly, it must be repaired before any other work is done. Make necessary repairs as required. Advance Scavenger Pump Make sure the scavenger pump is	<section-header><section-header><section-header><complex-block></complex-block></section-header></section-header></section-header>
	functioning. When a drain is used instead, check the P trap (like under a sink), making sure it has the right amount of water to prevent build up of sewage gases in the hoistway. <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: Jack - Cylinder and Piston Check the jack packing for excessive leakage. Examine pistons for scrapes, gouges, mars, and scoring. Advance A test of the hydraulic cylinder should be performed after a relief valve test and the flexible hose test have been conducted. Cylinders that cannot be inspected visually should be tested in the following manner with no load in the car. Mark the location of the car at any convenient position. Open the disconnect switch for 15 min. Note the position of the car platform with respect to the reference mark. Do Not Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: A change in car position that cannot be accounted for by visible oil leakage, valve leakage, or temperature change of the oil indicates a leak of the cylinder or in the underground piping and a need for further inspection, tests, or repairs. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Overflow Container Empty the overflow container for hydraulic oil that leaked from the plunger seal/packing and properly discard it. Advance Never pour this oil back into the	PPT slide 57 Ideater impetion and Haintenance: Hydradic Heistwar Ideater impetion and Haintenance: Hydradic Heistwar Pit Ourflow Container and properly discard oil Never return oil to tank Record oil quantity in accordance with transit policy Claan diff or obstructions from drain Record by system Return oil to tank Saconder proper genetion
Instructor's Notes	tank, since it is likely to have dirt in it. <i>Advance</i> Record the quantity of oil discarded on the machine room log or in accordance with your agency's requirements. <i>Advance</i> Examine the drain from the top of the cylinder and clean dirt and other obstructions in the channel that may cause the oil to overflow on the floor. <i>Advance</i> If the unit is equipped with a recovery system (scavenger pump) to return the oil to the tank, examine it for proper))))) Transit Elevator/Escalator Consortium #
	operation and means to prevent contamination of the oil. <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: For Drip pans, seals, and pit valves – Drip Pans Advance Where rail oilers are used, use empty drip pans to catch the oil beneath the rails. Disposable aluminum pie plates are often used for this. Seals Advance Be sure to check seals for oil leak. Pit Valve Advance Check the operation of the pit valve and be sure it is not stuck in an open or closed position. Also, examine it for leaks. Make sure it is fully opened position for normal operations. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: For rupture valves and couplings – Rupture Value Advance Examine the rupture value, making sure that the tag is securely affixed. Check to make sure that the settings on the tag match how the valve is operating. Be sure to check for leaks. Coupling Advance Check coupling for leaks and tighten nuts and bolts as needed. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide Subsection: 120 min (65 slides) Section start time:			
DO SAY Materials Needed In your own words: In your own words: Yerify that the traveling cable is not touching the pit floor or rubbing against any other equipment. Verify that the traveling cables for wear, twists or damage (may need to inspect from top of car). Verify fastened to all junction boxes (may need to inspect from top of car). Advance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car. Advance This will result in unnecessary bending and premature failure.			
In your own words: Traveling Cables Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment. Advance Examine the cables for wear, twists or damage (may need to inspect from top of car). Advance Check that the traveling cable is socurely fastened to all junction boxes (may need to inspect from on top of the car). ● Advance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car. Advance This will result in unnecessary bending and premature failure.	Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
Instructor's Notes Traveling Cables Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment. Advance Examine the cables for wear, twists or damage (may need to inspect from top of car). Advance Check that the traveling cable is securely fastened to all junction boxes (may need to inspect from on top of the car). Mavance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car. Mavance This will result in unnecessary bending and premature failure.	DO	SAY	Materials Needed
		 Traveling Cables Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment. Advance Examine the cables for wear, twists or damage (may need to inspect from top of car). Advance Check that the traveling cable is securely fastened to all junction boxes (may need to inspect from on top of the car). Advance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car. Advance This will result in unnecessary bending and premature failure. 	Revator Inspection and Haintenance: Hydradic Heintway Pit Traveling Cables • Verify proper location - Not on floor - Not rubhing against other equipment • Examine cables - Wear, Hvids or damage • Wear, Hvids or damage • Check for secure fastening to junction boxes • Cable should make "U" shape, parallel • Check for unnecessary bending and premature failure

Elevator – Hydraulic Hoistway		
Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide ASK	In your own words: Ask Again, what do we know about limit switches? Discuss participant ideas. There are three types of limit switches in the hoistway of transit elevators. One set is located in the overhead and the other set is located in the pit. Advance If limit switches appear sticky, clean the arm or activator. Advance Check that the switches and cams are aligned correctly and are securely fastened and adjust accordingly. Advance The switch roller should strike the bevel of the cam and should be adjusted accordingly. Advance Replace worn rollers and lubricate pivot pins. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	 In your own words: Examine the switch contacts and assembly for proper movement (contacts should wipe) and reaction and, where required, repair or replace. Note: you may need a ladder to reach some of the switches in order to test them. Advance For Normal Limit Switches, operate the car on inspection mode to a point where the bottom normal limit device can be reached. Activate the normal limit device. The car should run up, but not down. If not functioning as designed, correct the defect as required. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

		A STOLE BUILDING AND A STOLEY
Elevator – Hydraulic Hoistway Instructor's Guide		De dier En 17
Module Length: 480 min Time remaining: 360 min	This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides For instant Instructor's Notes Building the second	a your own words: or Final Limit Switches, operate the car on spection speed to a point where the final opping device can be reached. Activate the ottom final device and try to move the car. he car should not move in either direction. If he car moves repair the defect. dvance uffers il Buffers: The operating speed in the down rection for most hydraulic elevators is less he 220 feet per minute. Therefore, they sually do not have oil buffers. Where oil uffers are used, check the oil level. Add oil is required. dvance ets look at Spring Buffers. dvance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	 In your own words: Check to be sure they are attached and mounted for tightness and alignment with the strike plate on the bottom of the car. Advance If a counterweight (used in roped hydraulic elevators) is used, it must not be allowed to land. Advance There should be at least a six-inch clearance at the bottom of the counterweight when the car plunger is against the stop ring. Advance Examine the spring buffers for dirt or materials inside that may prevent compression. Advance Also check for severe corrosion that may weaken them. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	 In your own words: Lets see what we have learned so far: What should Danny do before entering the pit with regard to the pit stop switch? Call on participants for answer Advance once given the correct answer Answer: Examine and verify operation Place in stop position, close doors Verify non-operation of elevator Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoisty Instructor's Guide	way	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
	 In your own words: Alex needs to inspect the hydraulic cylinder. What should Alex do to complete this process? Call on participants for answer Advance once given the correct answer Answer: Perform after relief valve test and flexible hose test Tested with no load Mark car location Open disconnect switch for 15 minutes Note car platform position compared to reference mark Unaccounted change of car position indicates cylinder or underground leak 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: On hydraulic elevators, the only component attached to the car is either a roller guide or a guide shoe. The elevator car travels the length of the hoistway by rolling along the guide rails. This is done by either roller guides or guide shoes which are attached to the elevator car. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway			
min This section: 120 min (65 slides) Section start time:	Section End Time:		
SAY	Materials Needed		
In your own words: <i>Refer participants to</i>	✓ PPT slide 69 Literator Inspection and Halifernance: Hydradic Holtware Attached to Car		
p. 131 for chart to write additional notes.	Course book p. 131 Image for market Image for protection Image for prote		
Advance	v <u>Course book</u> p.130		
	min This section: 120 min (65 slides) Section start time: SAY In your own words: Refer participants to Participant Course book p. 131 for chart to write additional notes.		

Elevator – Hydraulic Hoistway		
Instructor's GuideModule Length: 480 minTime remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide Instructor's Notes	In your own words: Ask What do we see here? Discuss participant ideas. We have the top of the car operator and light. The stop switch is also located here as well. Advance	<section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: For the stop switch and top of car operator and light – Stop Switch <i>Advance</i> Before entering the top-of-car, place the stop switch in the stop position. Then allow the doors to close and verify that the car will not run. Top of Car Operator and Light <i>Advance</i> Examine the top of car operator, stop switch and light by testing for proper operation. Any needed repairs must be made to the top-of-car operator, stop switch and light before proceeding with any other maintenance. Always maintain the guard on the top car light. If the guard is missing, it	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
	must be replaced. Make all needed repairs. <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	 In your own words: For top guide rollers Examine the guide rollers atop the car to determine the condition of the rollers and fit on the rail. Advance If required, adjust for a firm fit against the guide rail whereby the roller guides are just barely able to be turned by hand. Advance Check for proper roller guide alignment with the guide rail. Advance Check the support pivots for evidence of wear. Lubricate the pivot bushing per manufacturer and authority guidelines Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
	In your own words:	
REVIEW slide	For bottom guide rollers Examine the lower guide rollers to determine the condition of the tires and fit on the rail.	✓ PPT slide 73
	Advance If required, adjust for firm fit against the rail whereby the roller guides are just barely able to be turned by hand.	Otetermine condition and fit of tires on rail If needed, adjust of rimm it against guide rail Guide rollers barely turned by hand Check for alignment and wear in support pivots Lubricate pivot bushing Ferw drops of 3-in-1 machine oll Through housing hole Make repairs as needed JUDD- Transit Elevator/EscalatorConsortium
Instructor's Notes	<i>Advance</i> Check for proper guide rollers alignment with the guide rail.	
	Advance Check the support pivots for evidence of wear. Lubricate the pivot bushing with a couple of drops of 3-in-1 machine oil through the hole in the housing.	
	<i>Advance</i> Make necessary repairs or adjustments as required. <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides	In your own words: In cases where guide shoes are used instead of guide rollers, check pad thickness, tightness of hardware, and that the shoes move freely and smoothly. Advance	✓ PPT slides 74, 75 determine the transmission of tr	
Instructor's Notes	When an elevator car is misaligned on the guide rail, it is often because of faulty roller guides and/or guide shoes. To replace a guide roller start by marking its position on the crosshead by putting a box around the outside of its mounting bracket. This will make it easy to know exactly where the new roller guide/shoe assembly should be placed. Next, loosen spring tension so that you can pull the rollers back. Lastly, remove the four bolts at the bottom and lift the assembly off. <i>Advance</i>	<text><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></text>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides	 In your own words: Review photo and indicated steps with participants. Advance Place a new a roller guide assembly inside the box you marked previously. Tighten into place by tightening the four bolts at the bottom and then tighten the spring tension so that the rollers are secure on the guide rail. Advance For a car fan - Clean car ventilation and fan opening. If necessary, remove the car fan and clean the blades or squirrel cage. Advance 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><text><text><text><text><text><text></text></text></text></text></text></text></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
ASK Instructor's Notes	In your own words: Lets see what we have learned so far: Yes or No. Repairs on the test operator, stop switch and light for operation must be made before other maintenance. Call on participants for answer Advance once given the correct answer Arswer : Yes	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time: SAY	Section End Time: Materials Needed	
DO ASK Instructor's Notes	SAY In your own words: Describe the difference between inspection and maintenance of the top and bottom roller guides. Call on participants for answer Advance once given the correct answer Ubrication – top as per manufacturer and bottom uses few drops of3-in-1 machine oil through housing hole. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 240	min This section: 120 min	Section start time:	Section End Time:
DO	SAY		Materials Needed
ASK CLASSROOM ACTIVITY	In your own words: Take time to visit the field to example demonstration and for participants to perform tests: • Perform an inspection of a hydraulic elevator hoist • Perform an operational to devices in the hoistway Advance	d opportunities the following components in way	<section-header></section-header>

Elevator – Hydraulic Hoistway Section Start time: Section End Time: Module Length: 480 min Time remaining: 120 min This section: 20 min (1 slide) Section start time: Section End Time:			
	Section End Time: Materials Needed		
In your own words: <i>Review locations of lighting as indicated</i> <i>on diagram:</i> Always in on car top and pit, sometimes in hoistway and on bottom of car. The presence of lights along the hoistway is	✓ PPT slide 82		
much more likely in traction elevators as they generally have longer hoistways than hydraulic elevators. Make sure to check the condition of all lighting components including lenses, covers and bulbs. For more information on inspection and maintenance of lighting in transit elevators refer to Module 2 in this course. Advance			
	in This section: 20 min (1 slide) Section start time:		

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 100	min This section: 60 min Section start time:	Section End Time:	
DO	SAY	Materials Needed	
ASK CLASSROOM CLASSROOM CLUTUTY	In your own words: Take time to visit the field to provide an example demonstration and opportunities for participants to perform the following tests: • Perform an operational test on all auxiliary lights Advance	<section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 40 m	in This section: 40 min (5 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
Instructor's Notes	In your own words: Read slide. For each objective, briefly review what was learned in this module or ask participants to share what they have learned for each learning objective and briefly discuss as a class. Advance Read slide. For each objective, briefly review what was learned in this module or ask participants to share what they have learned for each learning objective and briefly discuss as a class. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistw Instructor's Guide	vay	
Module Length: 480 min Time remaining: 40 m	hin This section: 40 min (5 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
CLASSROOM Instructor's Notes	 In your own words: Lets take a look at some of the key words we have defined as moved through this module. Read slide. Discuss definitions as a group. Advance. 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 40 r	nin This section: 40 min (5 slides) S	Section start time: Section End Time:	
DO	SAY	Materials Needed	
CLASSROOM ACTIVITY INDIVIDUAL ACTIVITY	In your own words: Administer quizzes.	<list-item><list-item></list-item></list-item>	