# **Instructor Guide**



# 219: Elevator: Inspection and Basic Maintenance Module 10: Brakes

**JUME** TRANSIT ELEVATOR/ESCALATOR CONSORTIUM

#### Elevator – Brakes Instructor's Guide

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Sensory Inspection	
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# Elevator – Brakes

Instructor's Guide

#### **Icons Used In This Guide**

#### Agenda

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		Topic #	Topic Title	Duration
REVIEW slides		1	Overview	40 Minutes
		2	Sensory Inspection	30 Minutes
ASK	WRITE	3	Basic Brake Maintenance	50 Minutes
	Multimedia	4	Field Trip	90 Minutes
	<b>REFER</b> participants to	5	Summary	30 Minutes
			Total Time:	240 Minutes
		-		

#### Elevator – Brakes Instructor's Guide

#### <u>Overview</u>

**Purpose** The purpose of this module is to:

Provide the participant with an overview on the inspection and basic maintenance of brakes in a transit elevator system.

#### **Objectives**

At the end of this lesson, the transit elevator/escalator trainee will be able to:

- Perform sensory inspection
- Perform operational inspection
- Identify proper brake pad clearance
- Check that proper brake pad clearances are present
- Lubricate pivot points

Materials Mandatory

Optional

Make sure you have the following

- PowerPoint Presentation
- Coursebook
- Quizzes
- Pencils
- Paper

You may also want the following for optional activities:

- Chalk board with chalk, large paper with marker, etc.
- Internet connection
- Lab, simulator or out of service elevator
- <u>Elevator Maintenance</u>
- Filed Employees' Elevator Testing Manual
- Hollister Whitney Elevator <u>Corporation Disk</u>
   <u>Brake Adjustment</u>

Elevator – Brakes Instructor's Guide		
Module Length: 240 min Time remaining: 240	min This section: 40 min (14 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	<ul> <li>In your own words:</li> <li>Today we will <ul> <li>Perform sensory inspection</li> <li>Perform operational inspection</li> <li>Identify proper brake pad clearance</li> <li>Check that proper brake pad clearances are present</li> </ul> </li> <li>Lubricate pivot points <ul> <li>Advance</li> </ul> </li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Brakes Instructor's Guide		THE REAL PROPERTY OF THE PROPERTY OF THE REAL PROPE
Module Length: 240 minTime remaining: 240	min This section: 40 min (14 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
ASK participants what they remember about safety and elevators SMALL GROUP ACTIVITY WRITE Instructor's Notes	In your own words: Thinking back to other courses or just in general, what do we already know about elevator brakes? Maintenance of brakes? [Allow participants to think for a minute and perhaps discuss with a partner ideas as well as write down any ideas. Discuss participant responses and if possible list them on a chalk board or similar.] Advance	Performance of brance of the second secon

Elevator – Brakes Instructor's Guide		
Module Length: 240 min Time remaining: 240	min This section: 40 min (14 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide   Review slide	In your own words: Ask - Recall Again, how do brakes operate? Allow participants to discuss possible answers. Advance for answer. The brake is a spring loaded clamping device that prevents the elevator from moving when the car is at rest and no power is applied to the hoistway motor. Remember, brakes do not stop the elevator; they hold the elevator in place. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Brakes Instructor's Guide Module Length: 240 min Time remaining: 240	min This section: 40 min (14 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: This module provides the participant with the basic procedures for proper maintenance of elevator brakes. ASME A17.1 code requires that all passenger elevator brakes be tested for compliance with applicable requirements. The participant should be familiar with the significance of this code as well as jurisdictional codes and regulations that govern the installation, maintenance and repair of elevator brakes. <i>Advance</i>	<section-header></section-header>

Elevator – Brakes Instructor's Guide		
Module Length: 240 min Time remaining: 240	min This section: 40 min (14 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Every technician working in a transit environment must follow two published guidelines for working safely around elevator equipment: the <i>Elevator Industry Field</i> <i>Employees' Safety Handbook</i> published by National Elevator Industry, Inc.; and the safety	✓ PPT slide 14 ∠eter regretore and heatenence: texter Brackes - Maintenance 8. Stept 9. Two published guidelines 9. Two published guidelines 9. Transit Authority Procedures WWW Transit Elevator/Escalator Consortium
Instructor's Notes	policy of the transit authority with which the technician works. <i>Advance</i>	

Elevator – Brakes Instructor's Guide         Module Length: 240 min       Time remaining: 200 min       This section: 30 min (7 slides)       Section start time:       Section End Time:         DO       SAY       Materials Needed         Image: Review slide       In your own words:       Ask       Materials Needed         Ask       What may indicate a problem with a brake as indicated by touch?       Discuss possible answers       PT slide 18         Instructor's Notes       Advance for sample answers       Heat, rough spots. The brake drum should be slightly cooler than the motor and gear.       Advance Brake dragging/locking.       Advance Elevator jerking and bouncing at the floor.       Advance Elevator car does not level accurately at the floor.         Advance Hard stop.       Advance Hard stop.       Advance Hard stop.       In section: 30 min (7 slides)       In section: 30 min (7 slides)       In section: 30 min (7 slides)			
DO       SAY       Materials Needed         Image: Solution of the second			
<ul> <li>In your own words:</li> <li>Ask</li> <li>Ask</li> <li>Mask</li> <li>Mask</li> <li>Mask</li> <li>Mask</li> <li>Mask</li> <li>Mask</li> <li>In your own words:</li> <li>Ask</li> <li>Mask</li> <li>Mask</li></ul>	Module Length: 240 min Time remaining: 200 r	min This section: 30 min (7 slides) Section start time:	Section End Time:
REVIEW slide     Ask     Sk     Sk	DO	SAY	Materials Needed
Advance Car stopping in flight. Advance	ASK	<ul> <li>Ask</li> <li>What may indicate a problem with a brake as indicated by touch?</li> <li>Discuss possible answers</li> <li>Advance for sample answers</li> <li>Heat, rough spots. The brake drum should be slightly cooler than the motor and gear.</li> <li>Advance Brake dragging/locking.</li> <li>Advance Elevator jerking and bouncing at the floor.</li> <li>Advance Elevator car does not level accurately at the floor.</li> <li>Advance Hard stop.</li> <li>Advance Car stopping in flight.</li> </ul>	Elevator Inspection and Hainfersance: Brakes     Sensory Inspection     Physical Senses     What may inside site activation by does     Physical sense shares and by does     Physi

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Elevator – Brakes Instructor's Guide		
Module Length: 240 min Time remaining: 170 r	min This section: 50 min (16 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: Remember, all adjustments must be made with power OFF. Advance Tests with Power Off: Fasteners Brake Lining Brake Pivot Points Brake Pins Brake coil Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Brakes Instructor's Guide		STATUTE -
Module Length: 240 min Time remaining: 170	min This section: 50 min (16 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     Image: Construction of the state of the s	<ul> <li>In your own words: Have participants turn to</li> <li>Elevator Maintenance Section 3.1.4.3.2, Brake Shoe Clearance p. 156</li> <li>Field Employees' Elevator Testing Manual Test of Drive Machine Brake p. 44</li> <li>Review those pages together.</li> <li>Advance.</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Instructor's Guide		
Module Length: 240 min Time remaining: 170	min This section: 50 min (16 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: <i>Click on the links and briefly share the</i>	✓ PPT slide 34
Multimedia	short video. Reasons for removing and replacing	Additional Resources Video: Reasons for removing and replacing brake pads. http://www.youtube.com/watch?v=VC- dL3stOrE&feature=relmfu
	brake pads. <u>http://www.youtube.com/watch?v=VC-</u> <u>dLD3sKOE&amp;feature=relmfu</u>	Video: Replacing wom brake shoe.         http://www.outube.com/watch?v=9uaG         v6g21+:w&feature=reImfu         )JJJJJ-Transit Elevator/Escalator Consortium         H
Instructor's Notes	Video length = 3:33 minutes Video: Replacing worn brake shoe.	✓Internet connection
	http://www.youtube.com/watch?v=9uaGy	
	6g2H-w&feature=relmfu Video length = 2:22 minutes	
	Advance	

Elevator – Instructor's Guide		
Module Length: 240 min Time remaining: 120	min This section: 90 min Section start time.	: Section End Time:
DO	SAY	Materials Needed
ASK CLASSROOM ACTIVITY Instructor's Notes	In your own words: Take time to visit the field to provide an example demonstration and opportunities for participants to perform the following tests: • Sensory Inspection • Perform operational inspection • Identity proper brake pad clearance are present • Lubricate pivot points Advance	ess Time for a Field Trip Evaluation of the second