

Instructor/Participant Guide



210: Escalator-Specific: Step Installation and Maintenance

Module 4: Step Band Maintenance Overview

Step Band Maintenance Overview



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PREVIEW ONLY



Icons Used in This Guide

Throughout the Instructor's Guide, the following icons indicate the type of content being presented.



Refer To



PowerPoint



Multimedia



**Web based
Training**



Write



Ask



Individual Activity



**Small Group
Activity**



**Classroom
Activity**



Duration

Agenda

Topic No.	Topic Title	Duration
1	Introduction	5 minutes
2	Safety Specific Procedures Related to Step Band	10 minutes
3	Matched Pairs of Chains	10 minutes
4	Upper End	15 minutes
5	Lower End	15 minutes
6	Inclines	15 minutes
7	Step Band and Tracking	20 minutes
8	Track Inspection and Maintenance	20 minutes
9	Causes of Wear	20 minutes
10	Standard Hand Tools	15 minutes
11	Problems with Track Systems	15 minutes
12	Conventional Step Band	15 minutes
13	Modular Step Band	15 minutes
14	Summary	5 minutes
Total Time:		3.25 hours



Overview

Purpose	The purpose of this module is to: <ul style="list-style-type: none">• Introduce participants to the step band maintenance overview.	Preparation	PREPARE flip chart with the following title: <ul style="list-style-type: none">• Class Expectations
Objectives	At the end of this chapter, the learner will be able to: <ul style="list-style-type: none">• Identify specific safety concerns as related to step band maintenance• Determine the types of tools required• Explain the procedures associated with step band inspection• Determine causes of wear• Identify problems with track systems/racks		
Materials	Make sure you have the following: <ul style="list-style-type: none">• Laptop (one for leader)• Participant Guides• PowerPoint slide deck• LCD projector• A17.1 Safety Code for Elevators and Escalators• A17.2 Guide for Inspection of Elevators, Escalators and Moving Sidewalks• A17.3 Safety Code for Existing Elevators and Escalators		



Instructor's Notes



Slide 7



REVIEW the lower end procedure on slide 7.

Ensure the participants understand how the upper and lower end procedures differ.



ASK the participants to describe the differences between the upper end maintenance procedure and the lower end maintenance procedure.

Lower End



Figure 1: Lower End: Landing Plate Removed

Describe the differences between the upper end maintenance procedure and the lower end maintenance procedure.



Instructor's Notes

Step Band Maintenance Overview

Causes of Wear

There are two main causes of Step Band wear:

- Environment
 - Check for salt/sand build-up.
 - Water, rain, and snow will affect operation.
- Human Waste



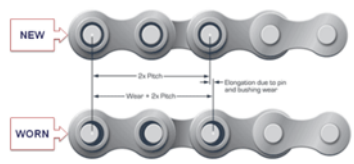
* Typically, the right side of the Step Band wears more due to the volume of traffic.

Transit Elevator/Escalator Consortium 11

Slide 13

Step Band Maintenance Overview

Causes of Wear



Notice: All the bushings have become elongated. Despite the size, the bushings wear. This is a factor on all chains.

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Slide 14



REVIEW slides 13 and 14 and review the causes of step band wear.



REVIEW the characteristics of a new versus a worn chain.

Causes of Wear

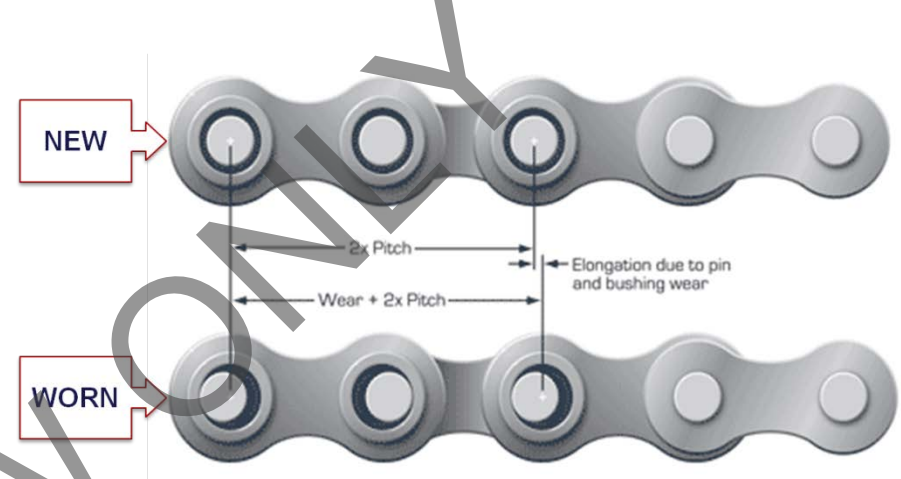


Figure 2: New vs. Worn Chain



Instructor's Notes

Summary



Slide 19



REVIEW slide 19 and summarize the module.



ASK the participants if they have any outstanding questions on what was presented.